

Extrusion Operator

SUMMARY OF ROLE:

*12 hour shift Rotating Schedule - Days 9am-9pm & Nights 9pm-9am

Set-up and tends film extrusion machinery as specified by performing the following duties.

KEY RESPONSIBILITIES:

As an at-will employer, SIG/Scholle IPN serves the right to add to or modify this list to the extent it deems necessary.

- Performs all work safely in accordance with personal and product safety rules.
- Inspects product for visual defects and completes inspection reports on a periodic basis.
- Packs all good products in designated manner.
- Makes boxes to be filled with production.
- Counts, weighs, and records number of units of materials moved or handled
- Completes daily production reports.
- Performs rework, sorting and documentation of heldware.
- Maintains cleanliness of work areas in accordance with 5S and SQF guidelines.
- Operating automated equipment
- Must progress through the Scholle IPN Pay for Skills Program (skill development).
- Performs other duties as assigned.

YOU BRING THESE SKILLS, EXPERIENCE & EDUCATION:

- **EDUCATION:**
 - o High school diploma or G.E.D required.
- **SKILLS & EXPERIENCE:**
- Ability to work all shifts and perform overtime
- Future training and/or education may be necessary to further job skills.
- Ability to read and interpret documents such as safety rules, operating and maintenance instructions, procedure manuals, and Power Point presentations. Ability to write routine reports and correspondence. Ability to speak effectively before groups of customers or employees of the organization
- Ability to add, subtract, multiply and divide in all units or measures, using whole numbers, common fractions, and decimals.
- Ability to carry out instructions furnished in written, oral, or diagram form. Ability to deal with problems involving several concrete variables in standardized situations
- Basic skill knowledge and understanding of Microsoft Word and Excel, and Virtual Client to perform effectively in daily activities
- Ability to perform visual inspection process and successfully read and apply technical specifications including print.

WORK ENVIRONMENT/PHYSICAL REQUIREMENTS:

- The physical demands described here are representative of those that must be met by an employee to successfully perform the essential functions of this job.
 - o Must be able to move and/or lift up to 50 pounds occasionally.
 - o Frequently standing, walking and sitting.
 - o Frequently required the use of hands to finger, feel, reach or handle machinery.
 - o Frequently bend, stoop and reach.

- o Visual Acuity (VA).
- The work environment characteristics described here are representative of those employee encounters while performing the essential functions of this job.
 - o Moderate working conditions.
 - o Exposure to variable noise levels.
 - o Often exposed to moving mechanical parts.

SAFETY AND QUALITY MANAGEMENT:

- - o Safety and Quality is **EVERYONE'S** responsibility.
 - o You must report or correct any food safety or potential food safety hazard to the person who can correct it. Adherence to policies and procedures related to quality management, safety, SQF and other regulatory guidelines communicated during your new hire orientation and defined in your SIG (formerly Scholle IPN) handbook are mandatory.