CNC Lathe Operator & General Machinist

at DMS, Inc. in Lake Zurich, Illinois, United States

Job Title: CNC Lathe Operator

Job Description

The CNC Lathe Operator is responsible for operating and maintaining CNC single turret lathes to produce high-quality parts according to blueprint specifications. This role demands a strong attention to detail, the ability to read and interpret drawings, basic understanding of Geometric Dimensioning and Tolerancing (GD&T), and a commitment to safety and precision in a manufacturing environment.

Responsibilities

- + Program and operate single turret CNC lathe machines, some with live tooling capabilities.
- + Inspect parts using precision measuring tools such as micrometers, pin gages, bore gages, and plug gages.
- + Perform manual deburring of parts during the machining process.
- + Make offsets to tooling.
- + Identify and resolve machining issues, such as tool wear, to maintain required dimensions.
- + Accurately record production data.
- + Follow all safety protocols and ensure the workspace is clean and organized.

Essential Skills

- + Ability to read and interpret blueprints.
- + Understanding of Geometric Dimensioning and Tolerancing (GD&T).
- + Familiarity with CNC lathes and measuring equipment.
- + Strong focus on accuracy and quality.
- + Strong communication skills.

Additional Skills & Qualifications

- + Experience with CNC lathe operation.
- + Experience in machine operation and blueprint reading.

Why Work Here?

DMS is a long-established manufacturer of printing machinery and tooling. Employees benefit from a 401k plan and Healthcare benefits with competitive rates.

Work Environment

The work environment is air-conditioned, well-lit, temperature-controlled, and clean. The typical work schedule is Monday through Friday from 6:30am, with opportunities for overtime.

Job Type & Location

This is a direct hire position based out of Lake Zurich, Illinois.

Pay and Benefits

The pay range for this position is \$25-\$35 / hour.

Eligibility requirements may apply to some benefits.

- Medical, dental & vision for employees and dependents.
- Aflac supplemental available.
- 401(k) Retirement Plan with employer match.
- Voluntary life Insurance.
- Voluntary short and long-term disability.
- Health Spending Account (HSA).
- Time Off/Leave (PTO and Vacation).

Workplace Type

This is a fully onsite position in Lake Zurich, IL.